

Love You Till the End of Time by FusionBeads.com



Approximate finished length: 18.5 inches

Beads and other products needed for one necklace:

- 1 - 12x27.5mm Natural Brass Clock Hands Fastenable by Vintaj (NB0448)
- 1 - 12x8mm Natural Brass Filigree Teardrop by Vintaj (NB0169)
- 1 - 26x21mm Natural Brass Blank Alter-It Frame by Vintaj (NB0746)
- 1 - 22mm Natural Brass Compass Star Charm by Vintaj (NB0696)
- 1 - 41x26mm Natural Brass Persian Doorway Blanks Set by Vintaj (CR1071)
- 18 inches - 2.8mm Natural Brass Etched Flat Oval Cable Chain by Vintaj (CN5900)
- 1 - Vintaj Patina Kit - Weathered Copper (CR0805)
- 2 - Assorted Aluminum Rivets (TL2599)
- 3 - 5mm Antique Brass Plated Base Metal 20 Gauge Open Jump Rings (BM2761)
- 1 - 21x9mm Natural Brass Swirl Hook and Eye Clasp Set by Vintaj (NB0249)

Tools needed to complete the necklace:

- Chain nose pliers
- Wire Cutters
- Metal Relieving Block by Vintaj (TL2652)
- 1/16 inch Riveting and Piercing System by Crafted Findings (TL2594)
- 3mm Basic Newsprint Lower Case Letter Stamp Set by ImpressArt (TL3028)
- 1 lb Heavy Brass Hammer (TL2408)
- 3 inch Polished Bench Block (TL2281)
- 5 Piece Nylon Paint Brush Set (CR0659)
- Plastic Mallet (TL1910)
- Rubber Block (TL1933)
- Raw Silk Texturing Hammer by Fretz (TL2185)
- Hooked Jaw Dimple Pliers (TL2820)
- Masking Tape

Beading Techniques needed to complete the necklace:

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Opening and Closing a Jump Ring
Metal Stamping
Riveting Using the 1/16 inch Riveting and Piercing System
Texturing Metal - With a Texturing Hammer
Painting Metal With Vintaj Patina

Instructions to complete “Love You Till the End of Time” necklace:

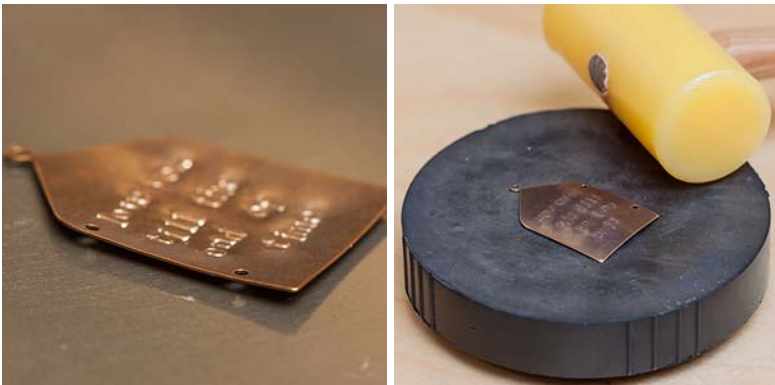
Step 1

Tape the back piece of the doorway blanks set onto the bench block (see Metal Stamping Technique). Using a household hammer and the letter stamp set, stamp the phrase, “love you till the end of time” (or any phrase or words of your choice) into the metal.



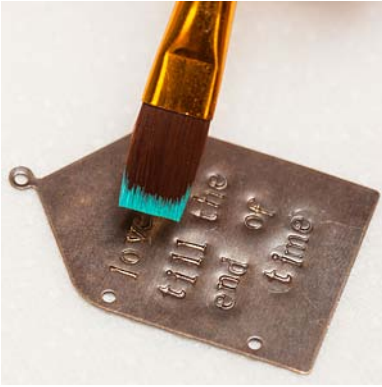
Step 2

If the metal is curved, flatten it by placing the piece face down on the rubber bench block and hammering gently until flat with the rubber mallet.



Step 3

Using a small brush and Vintaj patina, carefully paint over the stamped letters (see Painting Metal With Vintaj Patina Technique).



Step 4

Using the metal relieving block, file the metal while the patina is still sticky.



Step 5

Lay down the front piece of the doorway blanks set, and place the frame over it. Trace the outline of the frame in pencil onto the back doorway piece. This acts as a template to indicate which area to texture.



Step 6

Using the texturing hammer, gently texture the area outside of the pencil line (see Texturing Metal - With a Texturing Hammer Technique).



Step 7

Using the hooked jaw dimple pliers, mark four dimples on the four corners of the penciled area you drew in Step 5. You can place the frame over the metal to confirm the spacing.



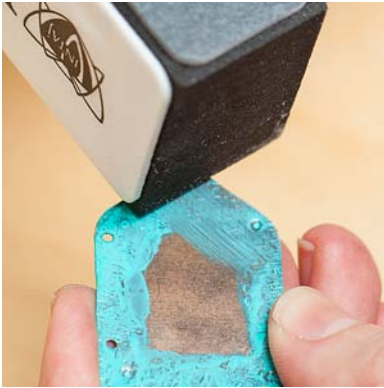
Step 8

Paint the textured and dimpled area with patina.



Step 9

File the painted area with the relieving block while the patina is still sticky.



Step 10

Paint the star charm with patina.



Step 11

File the star charm with the relieving block while the patina is still sticky.



Step 12

Stack the three pieces to make sure that the texture, dimples and paint are covering the right areas.

**Step 13**

Punch a hole through the center of the star charm using the punch end on the riveting and piercing system (see Riveting Using the 1/16 inch Riveting and Piercing System Technique).

**Step 14**

Center the star charm over the frame, and mark the center hole with a pencil.



Step 15

Punch a hole at the mark through the center of the frame.

**Step 16**

Using the pre-existing hole in the star charm (not the center hole you made in Step 13) as a template, mark the front door piece, making sure to align with the dimple marks made in Step 7.

Step 17

Punch a hole in the front door piece using the mark you made in the previous step.

Step 18

Center the star charm on top of the frame. Lay both pieces over the front door piece, using the dimple marks as guides.

Step 19

Push an aluminum rivet through the top hole of the charm, the blank and the hole made in Step 17 in the back door piece. The size of the rivet will depend on the thickness of the metal. The rivet should extend from the back of the piece by only a couple of millimeters.

Step 20

Make sure none of the pieces shifted after you pushed the rivet through. Using the riveting and piercing system, rivet and secure the rivet. Shift any pieces back into place if they moved during riveting.

Step 21

Place the clock hands Fastenable in the center of the star charm so that their holes line up.

Step 22

Push an aluminum rivet through the center of the clock hand, star charm, blank and front door piece.



Step 23

Secure the rivet.

**Step 24**

Open one jump ring (see Opening and Closing a Jump Ring Technique). Use the jump ring to connect the front and back door pieces at one side hole. Close the jump ring. Repeat with a second jump ring at the second side hole.

**Step 25**

Use a jump ring to attach the teardrop charm and the chain's middle link to the upper hole in the back door piece.

**Step 26**

Attach the eye side of the clasp to one end link of the chain. Attach the hook side to the opposite end link of chain.

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